If you lose the Components, go to the View tab in SQLDeveloper and select Components.
Practice 5-2

Step 5 - There is no Advanced Button. Instead, select an algorithm, then click the pencil (see image below), and then click the Algorithm Settings tab.
Step 9 – To get to the Property Inspector, click right on the Class Build icon and select Go to Properties as in the image below.
Practice 5-3

Step 4 – There is no INSUR_CUST_LTV_APPLY table, using INSUR_CUST_LTV_SAMPLE table again

Step 8 – Tab names have changed from “Apply Columns” to “Predictions” and “Data Columns” to “additional Output”, see image below.
Practice 5-3

Step 4 – In this version, the SVM seems to show a tighter fit
Practice 7-2

Step 4 – Keep a list of leaf nodes, you can use this in step 20
Practice 7-2

Step 20 – CLUS_KM_1_15_CLID instead of CLUS_KM_1_35_CLID or whatever your number is (see SQL tab for your number) and enter just a number or whatever you renamed a node in step 9, see image below.
Practice 8-2

Step 4 – Click the pencil instead of a Select button
Practice 8-2

Step 5 – Select the algorithm and click the pencil instead of the Advanced Button
Practice 8-3

Step 15 – Do the same as step practice 8-2 steps 4 and 5. Make sure you select PROD_NAME instead of PROD_ID, however, see image below.
Step 15 – Do the same as step practice 8-2 steps 4 and 5. Make sure you select PROD_NAME instead of PROD_ID, however, see image below.
Practice 10-2

Step 2 – Select Save SQL instead of Deploy, see image below.